

Date: Tuesday, 30/09/2008 8:55:24 AM
 User: Julie Lecocq

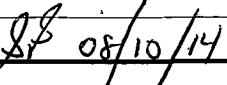
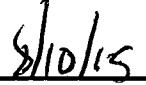
Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACER	
Job Number	: 42350		Part Number	: D35321	
Estimate Number	: 12489		Drawing Number	: D3532 REV.A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 30/09/2008 S.O. No. :		Drawing Revision	: REV.A	
Prsht Rev.	: NC		Material	:	
First Issue	: / / Type : MACHINED PARTS		Due Date	: 10/10/2008 Qty: 20 Um: Each	
Previous Run	: 41846				
Written By	:				
Checked & Approved By	<u>JUL 08930</u>				
Comment	: Est Rev:A New Issue 06-07-12 EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0750	Delrin Round Bar 0.75"
		
	Comment: Qty.: 0.0326 f(s)/Unit Total : 0.6510 f(s) Delrin round bar 0.750 dia. (MDELRINR0750) Batch: M109671	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
	Comment: HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA643 & DWG D3532 , FOLIO REV: A DWG REV: A	
	2-DEBURR AS REQUIRED	 
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	 
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 107	 

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 30/09/2008 8:55:24 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 42350

Part Number: D35321

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/16 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	W2350
Description: Spacer	Part Number:	D3532-1
Inspection Dwg: D3532	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

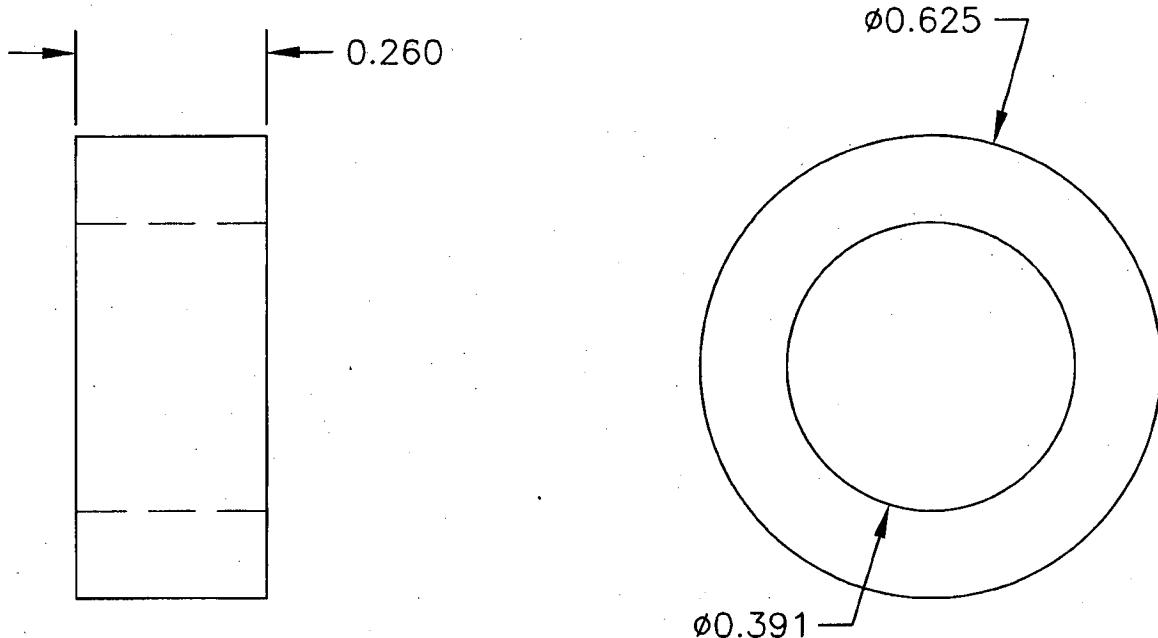
X First Article Prototype

Measured by:	SA	Audited by:	BS	Prototype Approval:	N/A
Date:	08/10/14	Date:	08/10/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.09	New Issue	KJ/EC/DD	PZ

DART

DESIGN <i>RH</i>	DRAWN BY <i>RH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>MM</i>	APPROVED <i>MM</i>	DRAWING NO. D3532	REV. A SHEET 1 OF 1
DATE 06.06.26		TITLE SPACER	SCALE 4:1
A	06.06.26	NEW ISSUE	

**D3532-1 SPACER****D3532-1 SPACER**

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *42350*

RELEASED
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